# **VOLVO PENTA INBOARD DIESEL**

# MD22L

4-cylinder, direct-injected, freshwater-cooled marine diesel engine Crankshaft power\* 36.5 kW (50 hp)

\* Power rating - see Technical Data

The MD22L is a marine engine of advanced design manufactured from quality components and designed to fulfil customer requirements.

#### **Service Life**

The MD22L is fitted with freshwater cooling as standard. This reduces internal corrosion and enables the engine to maintain a consistent and optimal working temperature under all conditions.

#### **Comfort**

Smooth running with very low vibration levels results from a dynamically balanced design and high efficiency rubber insulation.

The engine's high torque provides excellent operating characteristics to aid maneuvering, particularly in confined spaces.

Additional on board comfort features are available from an extensive range of matched accessories.

#### **Environment**

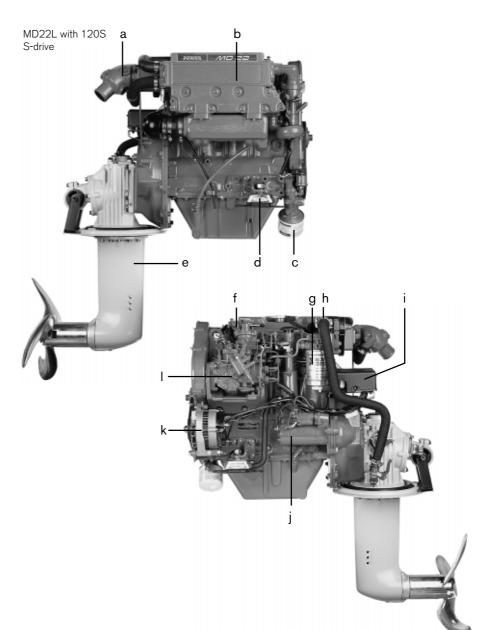
The engine's direct injection and advanced combustion system ensure high efficiency and low fuel consumption, which minimize noxious exhaust emissions and enhance overall enjoyment of boating.

### **Transmissions**

For increased flexibility, in both design and installation, the following complete matched transmission units are available:

- HS25A, MS25A and MS25L reverse gears, both down angle and straight
- 120S the exceptionally smooth and quiet sail drive, also allowing the engine to be installed in reverse position using a kit.

All units are built for durability and smooth operation.



The engine illustrated may not be entirely identical to production standard engines.

- a. Exhaust elbow, wet type
- b. Heat exchanger with integral expansion tank
- c. Oil filter
- d. Flexible engine mounting
- e. 120S drive
- f. Fuel feed pump

- g. Fuel filter
- h. Seawater pump
- i. Electrical terminal box
- j. Starter motor
- k. Alternator (GEN)
- I. Injection pump



# MD22L

#### **Technical Data**

MS25L, kg (lb) ...... 240 (529) Dry weight with sail drive

S-Drive 120S, kg (lb) ...... 248 (547)

Duty rating: R5-R3

Technical data according to ISO 8665. Fuel with a lower calorific value of 42,700 kJ/kg and density of 840 g/liter at 15°C (60°F). Merchant fuel may differ from this specification which will influence engine power output and fuel consumption

1) With MS25L

## **Technical description:**

#### **Engine and block**

Cylinder block manufactured from high grade cast iron and cylinder head and pistons of aluminum allov

- Pistons fitted with two compression rings and a single oil scraper ring
- Overhead camshaft
- Replaceable, hardened valve seats in cylinder head
- Flexible coupling on flywheel

#### Lubrication system

- Spin-on full flow oil filter
- Separate oil scavenger pipe
- Closed circuit crankcase ventilation

#### Fuel system

- Flange mounted injection pump of rotor type with mechanical regulator for accurate speed control
- Feed pump with hand primer
- Spin-on type fine fuel filter

#### Exhaust system

Freshwater-cooled exhaust manifold and seawater-cooled exhaust elbow

#### Cooling system

- Freshwater cooling system governed by thermostat and circulation pump
- Tubular heat exchanger with integral expansion tank
- Coolant system prepared for hot water outlet fittings
- Impeller pump for seawater system

#### Electrical system

- 12V, two-pole, corrosion-protected electrical system
- 14V/60A marine alternator
- Charging regulator with electronic sensor for voltage drop compensation

- Electrically operated stop
- Glow plugs for excellent cold starting
- Electric starter motor (1.8 kW output)
- Extension cable harness with plug-in connection available in various lengths
- Choice of instrument panels or separate instruments

#### Transmissions:

HS25A Hydraulic - drop center with 8° down angled output shaft. Trolling valve kit available.

Ratio 2.29:1 and 2.71:1 (RH and LH rota-

MS25A Mechanical - drop center with 8° down angled output shaft.
- Ratio 2.23:1/2.74:1 (RH/LH) and 2.74:1/

2.74:1 (RH/LH).

MS25L Mechanical - drop center with straight output shaft.

Ratio 2.3:1/2.1:1 (RH/LH) and 2.74:1/2.72:1 (RH/LH).

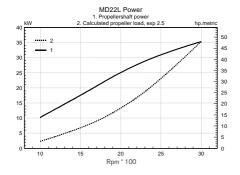
120S - S-drive.

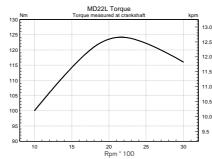
Ratio 2.2:1.

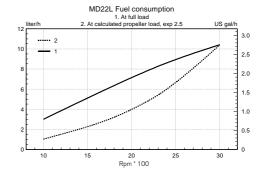
#### Accessories

An extensive range of accessories are available. For detailed information, please see Accessory catalogs. Contact your local Volvo Penta dealer for further information.

Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without







## Dimensions MD22L/MS25L/120S

Not for installation

