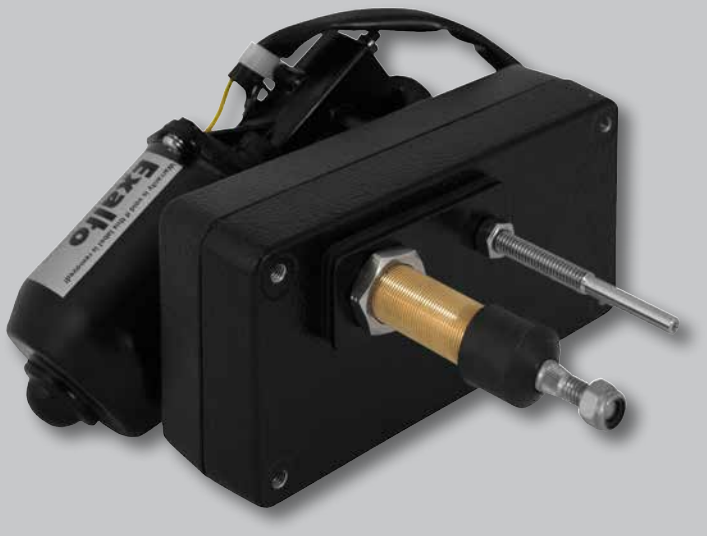
Exalto windshield wiper

Type: 232BD



Cat. nos. 2157.30/32/35/40/45/50 (12V) - 2158.30/32/35/40/45/50 (24V)

USER MANUAL

Exalto
Quality Marine Equipment

Safety

Exalto windshield wipers are easy to install, yet a fair amount of technical knowledge (mechanical and electrical) is required of the installer. Please consult the manual or contact your vendor in case of doubt during installation or malfunctioning.

! Safety symbols

An exclamation mark in front of the text warns you, that injury or damage can occur if a procedure is badly performed.

! Dangers

The installation and use of Exalto wipers will not inflict any personal dangers or damage, provided that installation is done according to the procedures specified in the manual.

- Never remove covers or other safety provisions, unless maintenance is being performed and all safety requirements are obeyed.
- The installer must provide all necessary covers.
- Always disconnect the electrical circuit when performing maintenance. Prevent the installation from being started (accidentally) by others.

! Safety provisions

The safety provisions will protect the user against contact with moving, electrical or hot parts. Some of them have to be provided by the installer. There are several safety provisions:

- Cover or panel (obligatory): covers moving parts and electrical connections. The installer MUST provide a self-made cover or place the wiper behind a panel.
- Make sure the wiper has enough ventilation when placing it behind a panel or cover.
- Place a fuse (see specifications) in the main cable.

Safety requirements

Before the Exalto wiper is installed, we strongly recommend the following:

- Read the entire manual before installation.
- Make sure your working environment as well as the wiper parts are clean.
- Check to be sure no parts are missing or damaged.
- Use only high quality tools and have them within reach when installing.
- Handle the parts with care.

- Never install or maintain the wiper with the electrical voltage applied, unless this is specifically mentioned in the manual.
- Clear your tools after installation.

Use of the manual

Read the entire manual before installation. In this manual you can find the following expressions and symbols:

Hint!

Gives you advice on how to perform a task more easily.

! Attention!

Alerts you to possible problems and safety warnings.

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1 Introduction



With this user manual we want to guide you in the installation and use of the Exalto windshield wiper. Please follow all instructions and install all safety provisions.

1.1 Introduction

Exalto windshield wipers are especially designed to keep working even with the most extreme weather conditions at sea. All external parts are made of corrosion resistant materials. The housing of the self-lubricating bearings is made of bronze.

! Wiper type 232BD is designed to be mounted in the bulkhead or in the glass window. The wiper arc is adjustable from 40° to 90° with steps of 5°. Standard the 232BD is supplied for a bulkhead thickness of either 20, 35, 55, 75, 100 or 125. The matching Exalto PU pantograph arms are adjustable in length, to set the wipe area accurately. The motors of the 232BD have insulated earth return.

1.2 Environmental factors

In the wiper, materials are used that are harmful for the environment (e.g. copper). The parts of the wiper can be re-used or recycled. No harmful substances are disseminated when using or disassembling the wiper.

1.3 Modified use and guarantee conditions

All modifications or defects in the product are subject to the Orgalime General Conditions of Sale. Please contact your vendor in case of any questions or if you want to use Exalto wipers in a non-maritime environment or other applications.

2 Technical data

2.1 General

- Product ..... Exalto windshield wiper
- Types ..... 232BD –12 and 24 Volt
- Catalogue numbers 12V 2157.30/32/35/40/45/50
- Catalogue numbers 24V 2158.30/32/35/40/45/50

2.2 Electrical data 12 Volt

- Torque (max.) ..... 32 Nm
- Voltage ..... 12 Volt
- Current ..... 3.0 A
- Power consumption (max.) ..... 36 W
- Number of revolutions ..... Low 38 rpm, high 56 rpm
- Recommended cable ..... 5 wires, 1½ (16 g) or 2½ mm² (14 g) ..... up to 10 m long
- Recommended fuse ..... 6 A slow blow
- Grounding ..... Insulated earth return

Electrical data 24 Volt

- Torque (max.) ..... 32 Nm
- Voltage ..... 24 Volt
- Current ..... 1.5 A
- Power consumption (max.) ..... 36 W
- Number of revolutions ..... Low 38 rpm, high 56 rpm
- Recommended cable ..... 5 wires, 1½ (16 g) or 2½ mm² (14 g) ..... up to 10 m long
- Recommended fuse ..... 4 A slow blow
- Grounding ..... Insulated earth return

2.3 Mechanical data

- Dimensions ..... l x w x h = 196 x 104 x 119 mm
- Shaft diameters ..... Drive shaft Ø 20 / support shaft Ø 8 mm
- Mounting ..... Through glass or bullkhead
- Bearing ..... Bronze housing, self-lubricating
- Wiperarms ..... Model PU up to 750 mm
- Wiperblades ..... Up to 800 mm
- Wipe arc ..... Wipe arc disc 40°-90° adjustable per 5°
- Weight ..... approx. 2.5 kg

3 Installation

Read the chapter on safety. Check before installation if the parts are all present and undamaged. In case of errors, contact your vendor.

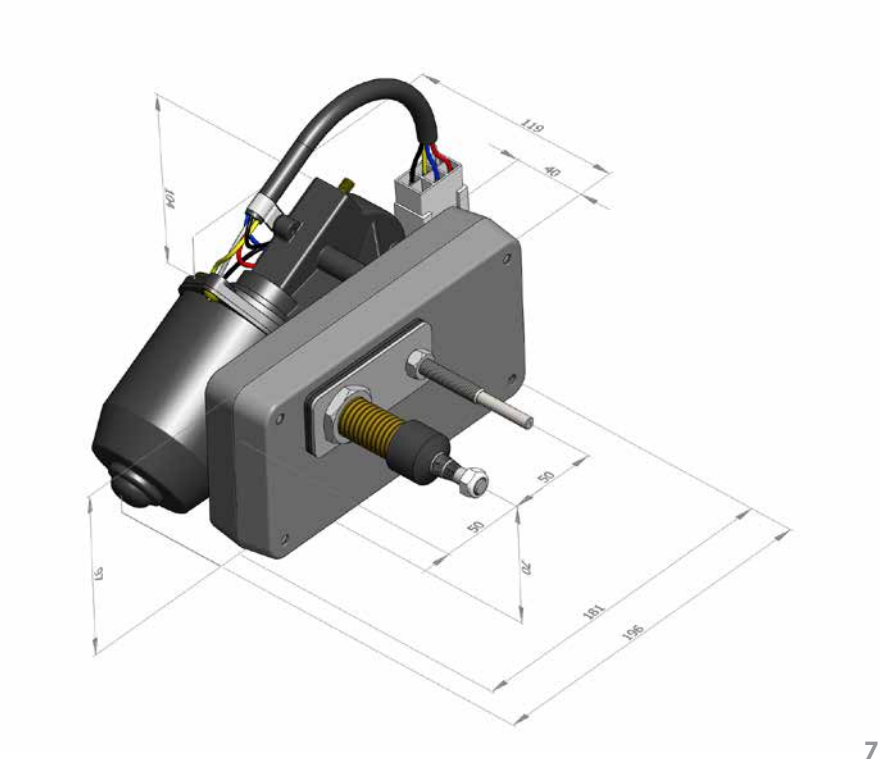
3.1 Preparation

The complete wiper, with packaging, can be handled and transported by hand. Leave the wiper in the packing, until you are ready to install it; this to reduce the risk of damage. Make sure all parts, tools and other means are ready.

3.2 Installation of mechanical parts

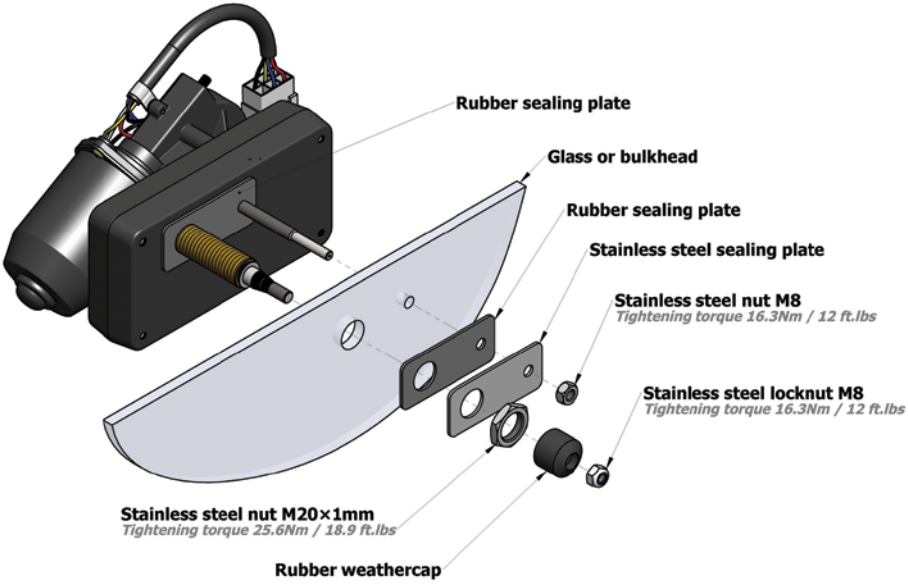
1. If your wiper is supplied with the wipe arc disc uninstalled, please follow steps described in paragraphs 5.3 and 5.4 to set the wiping arc prior to installation.

   Determine the place where the wiper is to be installed. The dimensions are shown below. The wiper can be installed in any position.



! *Attention!*

When installing the wiper, reserve space for a housing or cover.



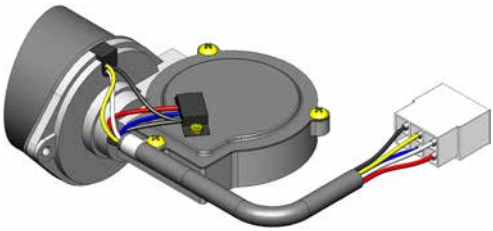
2. Place the windshield wiper in the pre-drilled holes of the bulkhead (see figure). A nitrile plate must be placed at both sides of the bulkhead.

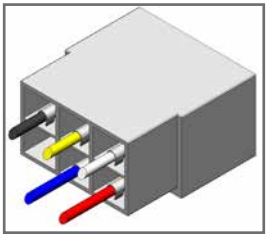
! *Attention!*

Do not fit the wiper arm before finishing the electrical connections.

3.3 Electrical installation

3. Install a wiper switch in the dashboard.





Wiring diagram 232BD

4. Connect the wiper to the ship's electrical installation; see the diagram above (or refer to paragraph 9.2 for full details on the wiring). Use a cable with 5 wires with diameter of at least 1½ mm^2 (16 g) up to a maximum length of 10 m. Use larger diameters when using longer cables.

5. Fit a slow blow fuse of 6A(12Volt), 4A (24 Volt) in the main cable.

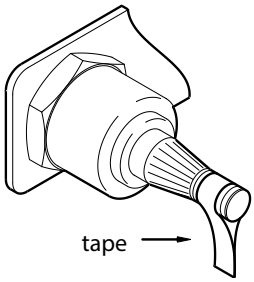
6. Connect the switch to the wiper (refer to that specific manual for installation).

3.4 Final installation

7. Switch on the power and test the motor briefly. Wait until the motor stops after turning off the switch. The motor will be in park position. The standard park position is shown in the figure under point 8.

Hint!

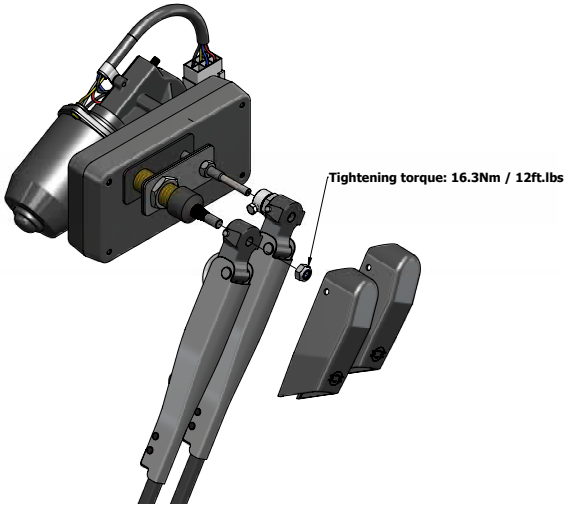
If you have doubts regarding the park position, make a vane with tape to simulate the position of the arms.



Attention!

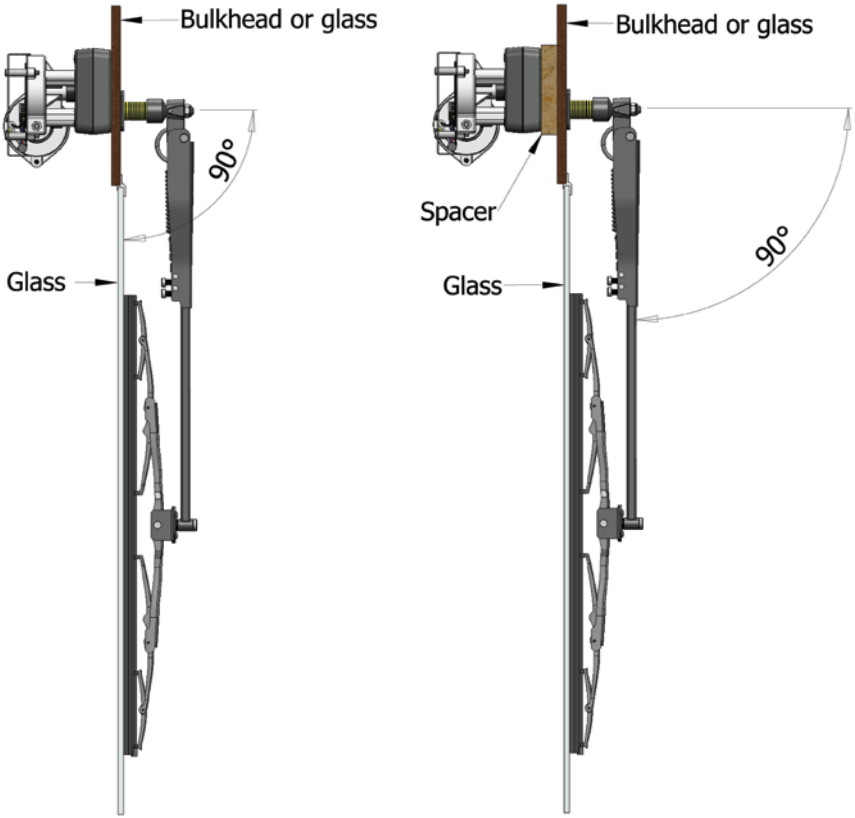
The 232BD is suitable for wiper arms model PU up to 750 mm and wiper blades up to 800 mm.

8. Place the wiper arm with the blade on the shafts. Fasten the nuts loosely onto the shafts.



! *Attention*

To ensure the arm has the right spring pressure, install the wiper arm in such a way that the shafts make a 90° angle with the window (figure left) and that the shafts make a 90° angle with the wiper arm (figure right). If this is not the case, please install a spacer or multiple spacers to make the 90° angles.



9. Switch on the power and test the motor briefly again to check the wiped area.

10. If the wipe arc is correct, adjust the position and the length of the arm if necessary. Tighten the nuts properly now.

4 Operation and use

4.1 Preparation for first use

If the wiper has been installed and adjusted, the system can be prepared for first use. We recommend a thorough inspection of the system to ensure proper operation.

Check:
- if there are no leaks where the shafts go through the bulkhead or glass;
- if the wipe arc cleans the entire window;
- if the park position is correct.

If the wipe arc or the park position is wrong, adjust them. Follow the procedure in paragraph 5.3 to do so.

4.2 Use

All Exalto windshield wipers are provided with the following functions:
- low speed;
- high speed;
- self parking.

Do not use the wiper on a dry window; excessive wear of the blades and the motor can occur in this case. Clean the wiper arm frequently with fresh water (see also paragraph 5.1).

Because of the big variety of wiper switches, we refer to the user manual of the installed switch to learn about the functions of that specific switch.

5 Maintenance

5.1 General maintenance

To keep the Exalto wiper in good condition, you are advised to:

- clean wiper, arms and blades with fresh water after every journey in salt water (to prevent salt from clogging moving parts);
- never use the wiper on a dry window.

5.2 Servicing

As long as the wiper system functions normally and is kept in good shape (see paragraph 5.1), servicing the motor is not necessary. Check yearly (monthly when used intensively) if the wiper blades are worn. Replace blades when worn or when the blades leave many stripes across the glass. In case of failure or adjustments, have servicing done solely by qualified mechanics. In chapter 6, 'Troubleshooting', a listing is given of possible problems and their solutions.

5.3 Changing the wiping arc and park position

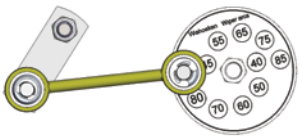
If the wiped area is not optimum, you can reset both the angle and the park position.

5.3.1 Setting wiping arc

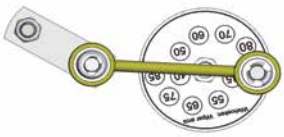
1. Disconnect the power supply!
2. Remove the wiper from the bulkhead and open the housing (see 5.5.2).
3. Remove the wiping arc disc from the motor shaft.
4. Push the pin in the hole of the disc with the correct wiping arc (see 5.4).
5. Screw the M10 nut onto the pin and fasten properly, but not too tight (max. 9.78 Nm/7.21 ft.lbs) to prevent damaging the bearing.
6. Slide the connection lever onto the pin and secure it by inserting the retaining ring in the groove of the pin.
7. Run the motor briefly to reach parking position.
8. Push the disc on the motor shaft in the desired parking position (see 5.3.2).

5.3.2 Setting parking position

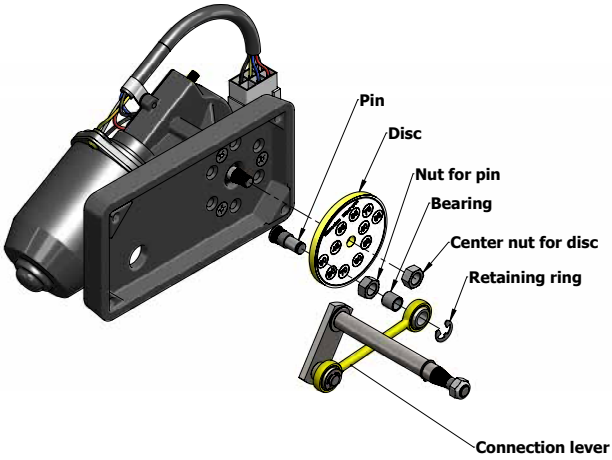
1. Place the wiping arc disc onto the motor shaft in standard or alternative setting.
2. Make sure the disc is put on in a way that the connection lever is in an almost straight libne wit the pin and the centre hole of the arc disc (see drawings).



Standard setting parking position



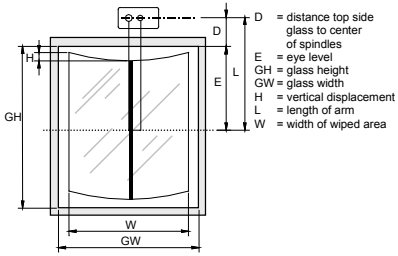
Alternative setting



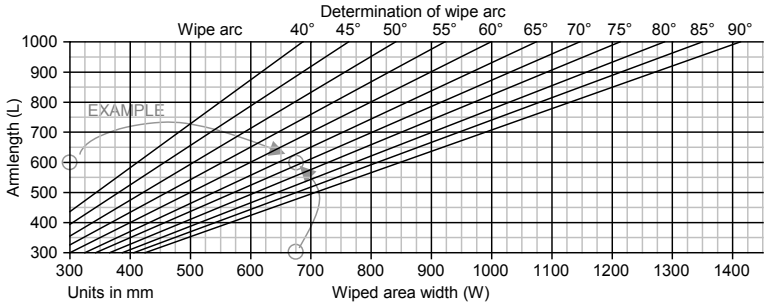
3. Screw M8 center nut for disc onto the motor shaft and tighten properly.
4. Mount the wiper assembly.
5. Run the motor for a few minutes to check if everything is working correctly.
6. Set the length of the wiper arm, if necessary.

5.4 Rough determination of wipe arc and wiper blade

With this method the wipe arc and the wiper blade length can roughly be determined. Please contact your vendor to calculate your configuration more accurately.



- Determine length of pantograph arm (L): L = E + D
- get the maximum wiped area width (W): W = ±0.9 * GW
- find the intersection of L and W in the diagram below;
- the wipe arc-line closest to the intersection, shows the wipe arc;



• find in the table below the vertical displacement of the blade (H);

Determining the vertical displacement of the wiper blade

Armlength (L)		300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000
Wipe arc	40°	19	21	25	26	30	34	37	40	43	45	48	51	54	57	60
	45°	23	27	30	35	38	42	46	50	53	57	61	65	68	72	76
	50°	26	33	36	43	47	52	56	61	66	70	75	80	84	89	94
	55°	34	40	45	51	57	62	66	74	79	85	90	96	102	107	113
	60°	40	47	54	60	67	74	80	87	94	100	107	114	121	127	134
	65°	47	55	63	71	79	86	94	102	110	117	125	133	141	149	157
	70°	55	63	73	81	90	100	109	118	127	136	145	154	163	172	181
	75°	62	73	83	93	104	114	124	135	145	155	165	176	186	196	207
	80°	70	82	94	105	117	129	140	152	164	175	187	199	211	222	234
	85°	79	92	105	119	132	145	158	171	184	197	210	223	236	250	263
	90°	86	103	117	132	146	161	176	190	205	220	234	249	264	278	293

Units in mm — Vertical displacement of the blade (H)

• Now the wiper blade length can be calculated:
Length of wiper blade = 0.9 * 2 * (E - H)

5.5 Disassembly and assembly

! Prevent injuries when disassembling: disconnect the wiper from the power supply. Keep all necessary tools within reach and remember the chapter on safety. Provide well protected packaging, if you're going to stock or transport the wiper assembly.

5.5.1 Removing the wiper assembly from the bulkhead

1. Disconnect all the electric connections of the wiper.
2. Remove the wiper arms.
3. Remove the nuts and plates on the outside.
4. Remove the wiper from the holes in the bulkhead.
5. If you want to replace the wiper, follow chapter 3.

5.5.2 Disassembling the wipe arc disc

1. Disconnect all the electric connections of the wiper.
2. Remove the wiper from the bulkhead; (see 5.5.1).
3. Unscrew the nut on the motor shaft and remove the disc.
4. For adjusting the wipe arc and replacing, follow section 5.3.

5.5.3 Removing the motor from the wiper assembly

1. Disconnect all the electric connections of the wiper.
2. Remove the wiper arms.
3. Disassemble the wipe arc disc (see 5.5.2).
4. Unscrew the motor and remove it.
5. When replacing, screw the motor on the housing. Follow section 5.3 to install the wipe arc disc in the correct position.

6 Troubleshooting

! In this chapter, several malfunctions are mentioned combined with possible causes. Please leave servicing to qualified mechanics.

6.1 Wiper does not work after switching on

- Possible causes:
  1. Wiper switch is not working properly.
  2. Burned or incorrectly sized fuse.
  3. Electrical connections are wired incorrectly or might be damaged.
  4. The wiper motor has failed.
- Solutions:
  1. Test and replace it. Check if the current is (and keeps being) too high.
  2. (See solution 1).
  3. Measure the voltage across the motor and check all connections if there is none.
  4. Replace the motor and check for drag or a high current.

6.2 Wiped area or park position is not correct

- Possible causes:
  1. The wiper arms were placed without parking the motor first.
  2. The wipe arc is set wrong or changed due to high loads (e.g. spring pressure of arms too high, drag).
  3. The wires are connected incorrectly.
- Solutions:
  1. Remove the wiper arms. Run the motor shortly to park it and re-install the arms according to chapter 3.
  2. Determine the wipe arc if needed (see section 5.4) and set the wipe arc again (see chapter 5.3).
  3. Check and reconnect the wiring (see the scheme in section 3.3).

6.3 Motor runs, but arms do not move

- Possible causes:
  1. Mechanical joints are loose.
  2. Parts are broken.
  3. Grooves of shafts are worn.
- Solutions:
  1. Check if the arms are well fastened. If not, open the housing (follow chapter 5) and check all joints and parts to see if they are loose, broken or worn.

7 Declaration of conformity

MANUFACTURER'S DECLARATION
In accordance to Appendix II sub B of Directive 89/392/EEG (Machines)

Exalto B.V.
Nijverheidsstraat 12
3371 XE Hardinxveld-Giessendam
The Netherlands
Tel: +31 (0)184-61.58.00
Fax: +31 (0)184-61.82.00

hereby declares that

Exalto windshield wiper type 232BD

... is intended to be built into another machine or as a component, or is to be integrated with other machines to a machine where Directive 89/392/EEG applies to;

... **does not** fully comply to the requirements of mentioned Directive;

... complies to the following harmonised standards:

Pleasure yachts
• NEN-EN-ISO 10133 Extra-low voltage D.C. installations (1997)
(regarding color codes)

…and declares that the sub-assembly in question shall not be set into operation until the complete machine, into which the sub-assembly is fitted, shall be complete and conforms to all aspects of Directive 89/392/EEG.

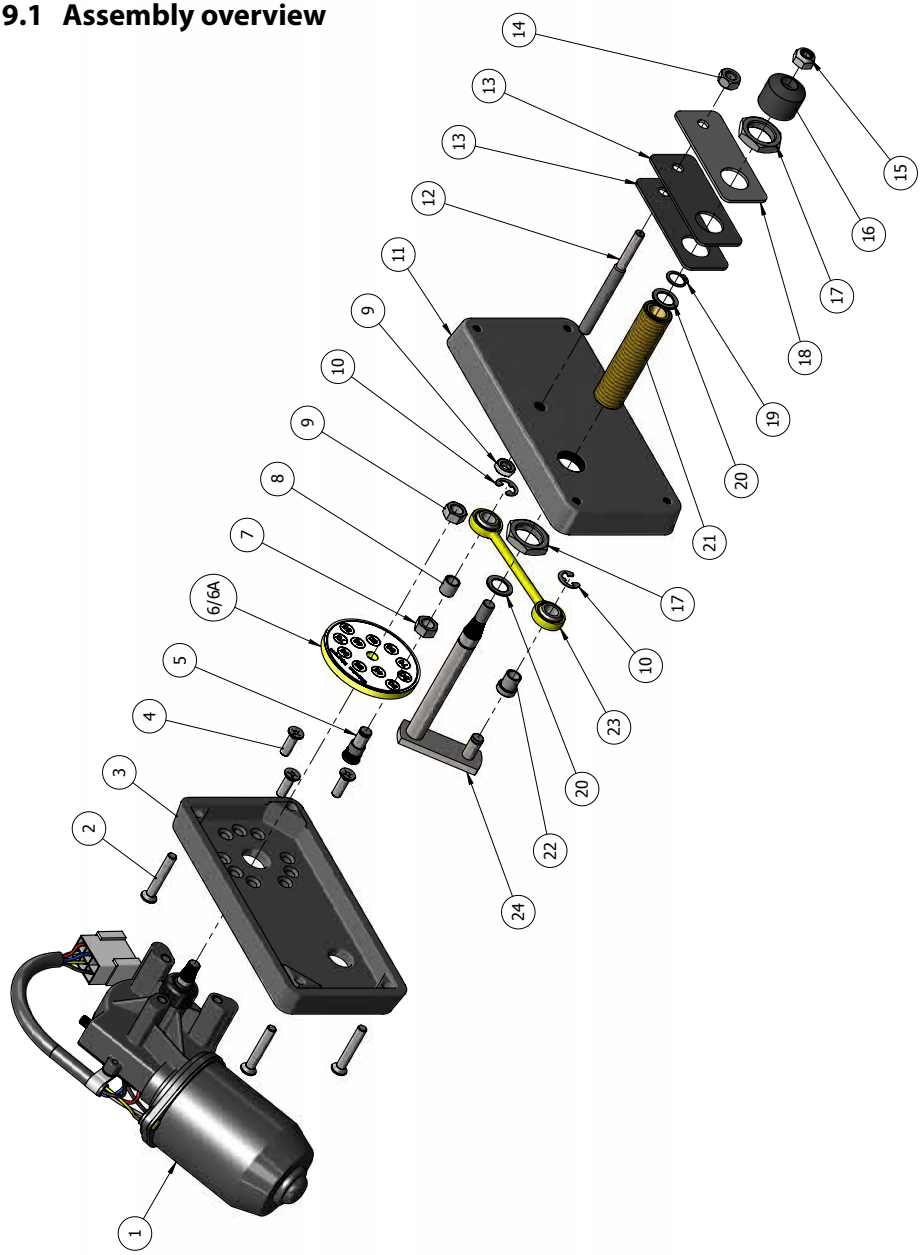
Hardinxveld-Giessendam
7-3-2012 (m-d-y)

8 Parts list

No	Qua	Part	Dimensions	Cat. no.
1	1	Motor		2100.3024 / 2100.3012
2	3	Socket screw s.s.	M6 x 35	2100.055
3	1	Housing motor side	180 x 96 x 22	2100.902
4	3	Socket screw s.s.	M6 x 16	2100.050
5	1	Pin	M8 x 26	2100.920
6	1	Arc disk	Ø70 x 5	2100.930
6A	1	Arc sticker		2100.931
7	1	Nut M10 x 6.5 s.s.	M10 x 6.5	2100.354
8	1	Bearing	Ø13 x 14	2100.926
9	2	Flat nut s.s.	M8 x 4	2100.760
10	2	Retaining ring		2197.097
11	1	Housing drive side	180 x 96 x 22	2100.901
12	1	Support spindle bulkhead 20 mm	M8 x 70	2100.446
		Support spindle bulkhead 35 mm	M8 x 90	2100.441
		Support spindle bulkhead 55 mm	M8 x 110	2100.447
		Support spindle bulkhead 75 mm	M8 x 130	2100.448
		Support spindle bulkhead 100 mm	M8 x 155	2100.449
13	2	Rubber locking plate		2100.495
14	1	Nut s.s.	M20	2100.460
15	1	Locknut s.s.	M8	2100.071
16	1	Weathercap	Ø26 x 20	2100.361
17	2	Nut M20 s.s	M20	2100.350
18	1	S.s. plate		2100.485
19	1	Locking ring	Ø12 x 4	2100.410
20	2	Ring s.s.	18 x 12 x 1	2100.400
21	1	Bearing shell complete bulkhead 20 mm	M20 x 65	2100.326
		Bearing shell complete bulkhead 35 mm	M20 x 80	2100.321
		Bearing shell complete bulkhead 55 mm	M20 x 100	2100.327
		Bearing shell complete bulkhead 75 mm	M20 x 120	2100.328
		Bearing shell complete bulkhead 100 mm	M20 x 145	2100.329
22	1	Bearing		2100.925
23	1	Linking lever	110 x 24 x 12	2100.936
24	1	Shaft bulkhead 20 mm	Ø12 x 102	2100.364
		Shaft bulkhead 35 mm	Ø12 x 117	2100.360
		Shaft bulkhead 55 mm	Ø12 x 137	2100.366
		Shaft bulkhead 75 mm	Ø12 x 157	2100.368
		Shaft bulkhead 100 mm	Ø12 x 182	2100.370

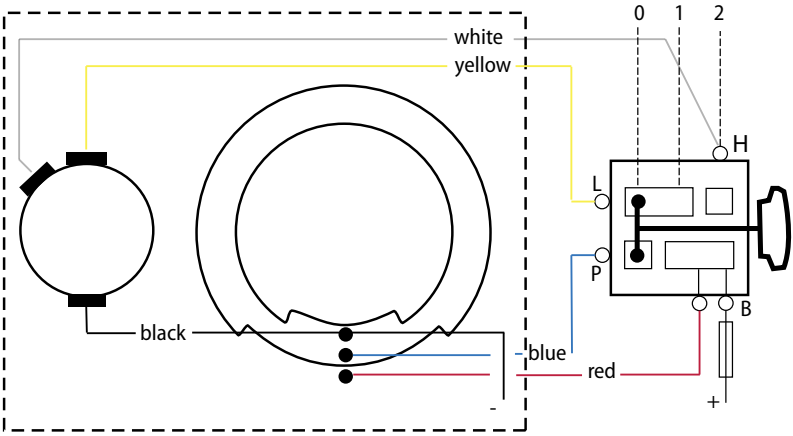
9 Drawings and schemes

9.1 Assembly overview



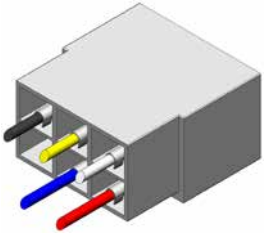
9.2 Internal wiring diagram

The following diagram explains the way the wiper motor works.



Wiring diagram

Function	Polarity	Motor code	Switch code	Cable
high speed	+	53b	H	white
low speed	+	53	L	yellow
earth	-	31b		black
common leg		53e	P	blue
self parking	+	53a	B	red



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07-2012

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